



**CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT**

HSE/PPE

Rev. No. 00

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d) CANVAS GLOVES

1.0 Scope

This standard covers the requirement of canvas gloves

2.0 Compliance with Standards

1. Have uniform thickness as per Is: 1424 – 1983 Reaffirmed 1999.
2. Clute pattern as per IS : 6994 – 1973 Reaffirmed – 1996.

3.0 Technical Requirement

1. They shall be made out of good quality, thick canvas cloth
2. They shall be Five Fingers type clute pattern as per IS
3. The stitches shall be 2.5 mm with the end of all stitching securely back stitched.
4. The cotton sewing thread conforming to Variety No. 23 shall be used.
5. The size shall be 14" and shall give protection against dirt, dust, oil, grease etc.

4.0 Sample

Sample shall be supplied along with offer for approval only for first time supplier and supplies made after 3 years.

5.0 Test certificate

5.1 The supplier shall submit the test certificate along with the bulk supply for

- a. Quality of canvas / Strength
- b. Physical and chemical property

5.2 The test certificate shall indicate the following

- c) BHEL PO number
- d) Batch No. & Date

Revisions			Approved by : CORPORATE PPE STANDARDISATION COMMITTEE		
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6.0 Packing

The gloves shall be supplied, packed for protection from damage and dust.

7.0 Marking

The gloves shall be marked with the following information

- b) BHEL logo
- c) Supplier identity
- d) Date & year of manufacturing

8.0 Inspection

Inspection will be carried out at our works with reference to the acceptable sample and test report, BHEL will inspect at the works wherever required.

9.0 Guarantee Certificate

Guarantee Certificate to be given for any manufacturing defects along with its consignment for free replacement with in six months from the date of receipt at stores.

10.0 Enquiry specification

The PI and Enquiry shall have the latest copy of the specification as "Canvas Gloves" as per BHEL Corporate standard _____".

CANVAS GLOVES

